

Technical Specification

- 1. Getter groove is in the non-tin surface of clear glass. The long and short side of the glass is distinguished based on the actual pane size, which is independent of installation direction.
- 2. The length "L" of the getter groove refers to the distance from the tool drop point to the tool lift point during processing, "S" means the pane area, "L" means the length of the getter groove:
- $S \le 0.1 \text{ m}^2$, L=65mm; $0.1 < S \le 0.5 \text{ m}^2$, L=115mm;
- $0.5 < S \le 1 \text{ m}^2$, L=215mm; $1 < S \le 2 \text{ m}^2$, L=215*2mm;
- $2 < S \le 3 \text{ m}^2$, L=215*3mm; $3 < S \le 4 \text{ m}^2$, L=215*4mm;
- |4<S≤5m², L=215*5mm; 5<S≤6m², L=315*4mm。
- 3. Getter groove is divided into multiple processing when the sum of the goove lengths (L) \geq 400mm or the pane area (S)>1m², the distance between the tool lifting point and falling point is 50mm.

	Drawing Name	Getter groove slotting proposal		LANDGLASS TECHNOLOGY CO.,LTD
	Drawing	1:1	Coad Name	LandVac Ti-VIG 2024